

17

Work Order ID 126146

126146

Item ID: D2732-030 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Rubber Cushion - 30" (Replaces P/N G13013-4)
Start Date: 10/27/2014 Start Qty: 150.00 *150* Cust Item ID:
Required Date: 10/27/2014 Req'd Qty: 150.00 *150* Customer:
Reference:

Approvals: Process Plan: MLJ Date: 14-10-27 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2732	Rev B1								

100 0.00

100

Packaging Memo 0.00
Packaging Cut as per dwg

150x 2015-04-28

110 QC6- Inspect dimensions to drawing 0.00

110

QC Memo 0.00
Quality Control

180
DAS
27
5-29
15/4/28

120 Identify as per dwg & Stock Location PK 0/4 0.00

120

Packaging Memo 0.00
Packaging

150x 15-04-28 88

Work Order ID 126146***126146***

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Item ID: D2732-030 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rubber Cushion - 30" (Replaces P/N G13013-4)
Start Date: 10/27/2014 Start Qty: 150.00 ***150*** Cust Item ID:
Required Date: 10/27/2014 Req'd Qty: 150.00 ***150*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21 - Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

APR 29 2015
MLJ

Picklist Print

Monday, October 27, 2014 3:29:02 PM

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Work Order ID: 126146

126146

Parent Item: D2732-030

D2732-030

Parent Item Name: Rubber Cushion - 30" (Replaces P/N G13013-4)

Start Date: 10/27/2014

Required Date: 10/27/2014

Start Qty: 150.00

Required Qty: 150.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2732		Manufactured	No			100	f	887.8000	0.25	40			
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D2732

Rubber Extrusion

Sp 15-04-28

Location

Loc Qty

Loc Code

ST410

0.25

107346

0.25

ST415

887.55

117118

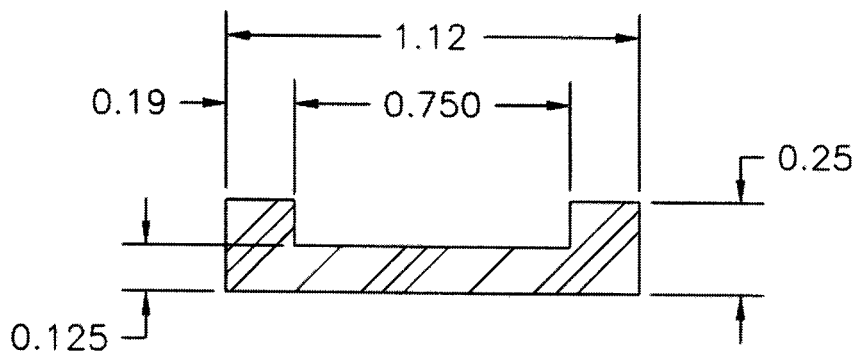
887.55

40



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
B1	<i>fl up</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003

TOP COPY
RETURN TO
DART AEROSPACE LTD
VICTORIA INTERNATIONAL AIRPORT
VICTORIA, BC
126146-115
1410-27